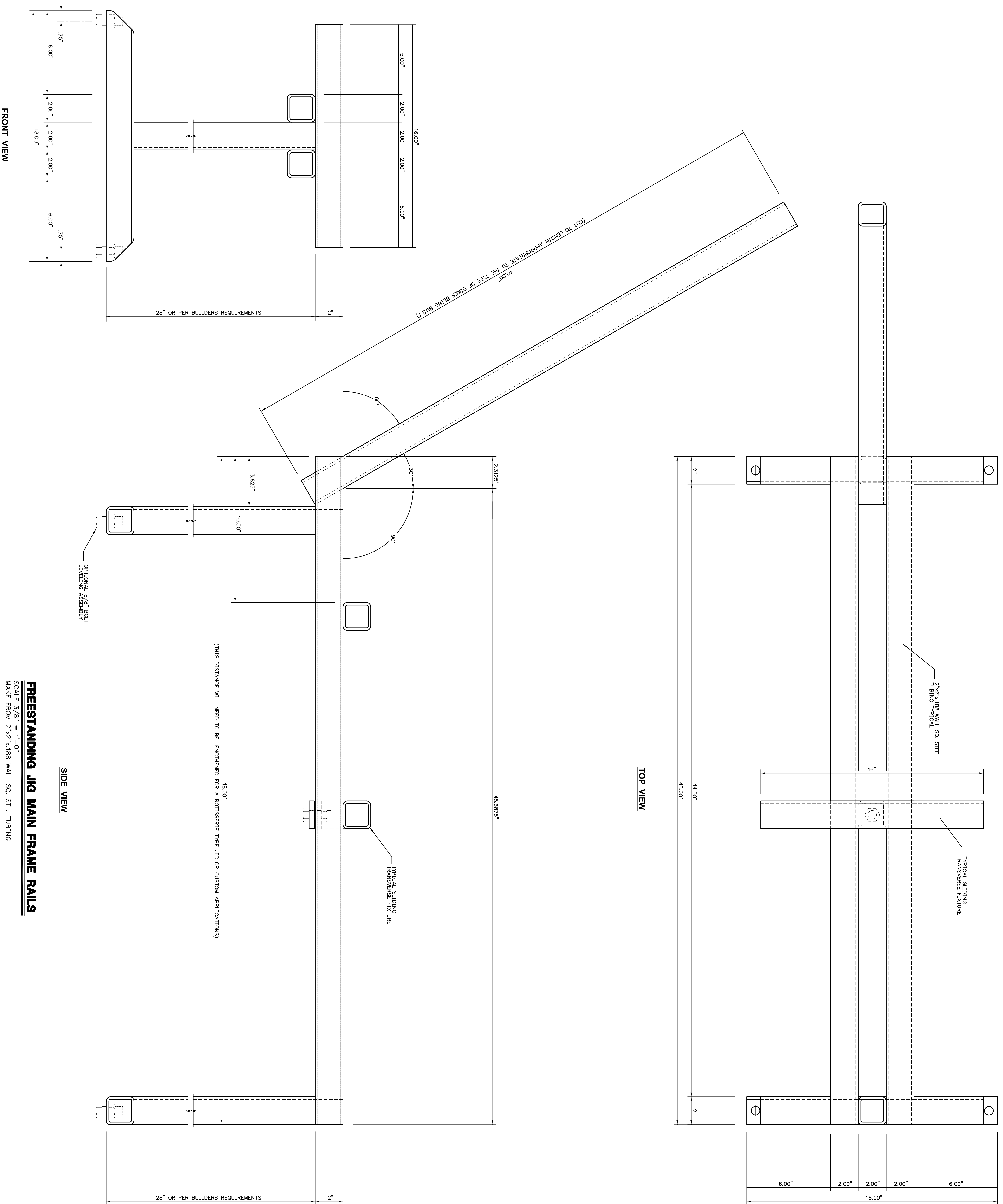
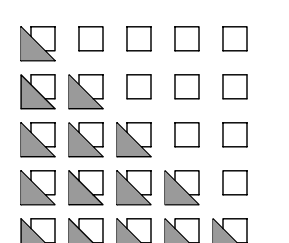


# CHOPPER BUILDERS HANDBOOK

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**FREESTANDING JIG MAIN FRAME RAILS**  
 SCALE 3/8" = 1'-0"  
 MAKE FROM 2"x2"x1.88 WALL SQ. STL. TUBING



**GARY W. WEISHAAPT**

PERFORMANCE ENGINEERING  
 CHASSIS FABRICATION  
 FLOWBENCH TESTING  
 MACHINE WORK  
 RESTORATIONS

2311 W. PULASKI, UNIT A110  
 SPOKANE, ID 83402  
 PH: 208-325-9200  
 FAX: 208-325-9200  
 WWW: GWWEISHAAPT.COM

Revision	Date
* INITIAL LAYOUT	3-20-94
* GENERAL REVISION	5-17-03
* GENERAL REVISION	11-12-05
* GENERAL REVISION	3-18-11

Key Plan

**FRAME WELDING  
 JIG AND FIXTURES**

Drawn By	GW
Date	3-20-11
Checked By	HC
Date	3-22-11
Scale	AS NOTED
Proj. No.	
Sheet No.	

**BASIC FREESTANDING  
 WELDING JIG  
 DIMENSIONS**

**FJ3.1**