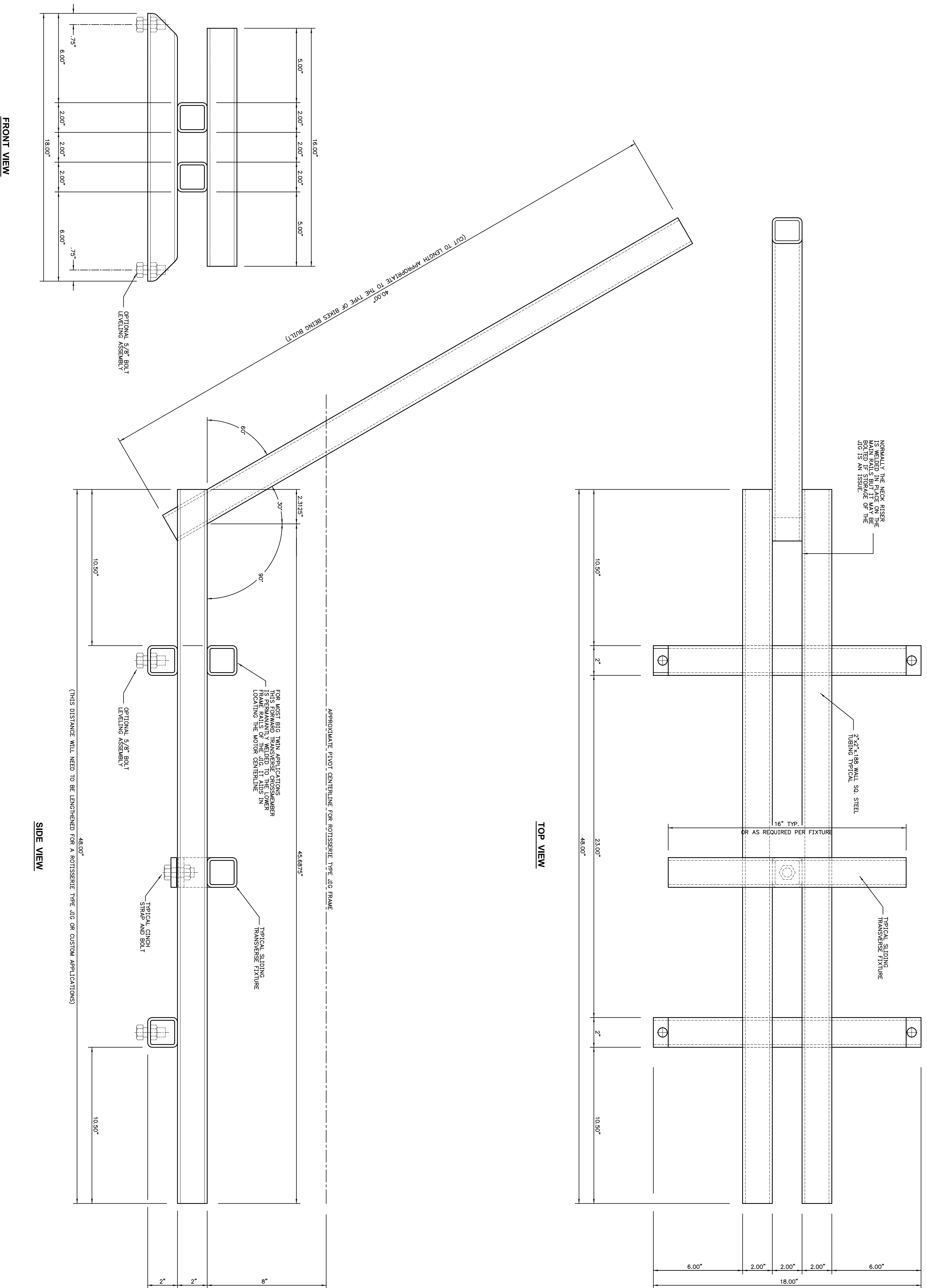
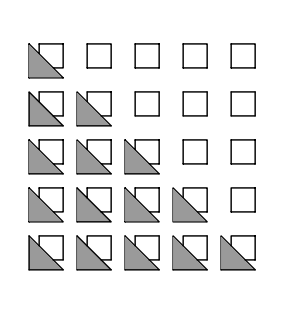


CHOPPER BUILDERS HANDBOOK

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BENCHMARK JIG MAIN FRAME RAILS
 SCALE 3/8" = 1'-0"
 MAKE FROM 2"x2"x.98 WALL SQ. STL. TUBING



GARY W. WEISHAUP

PERFORMANCE ENGINEERING
 CHASSIS FABRICATION
 FLOWBENCH TESTING
 MACHINE WORK
 RESTORATIONS

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Revision	Date
* INITIAL LAYOUT	3-20-14
* GENERAL REVISION	5-17-13
* GENERAL REVISION	11-12-09
* GENERAL REVISION	3-18-11

Key Plan

FRAME WELDING
JIG AND FIXTURES

Sheet Description	
Drawn By	GW
Date	3-20-11
Checked By	HC
Date	3-22-11
Scale	AS NOTED
Proj. No.	-
Sheet No.	-

BASIC BENCHMARK
WELDING JIG
DIMENSIONS

FJ2.1