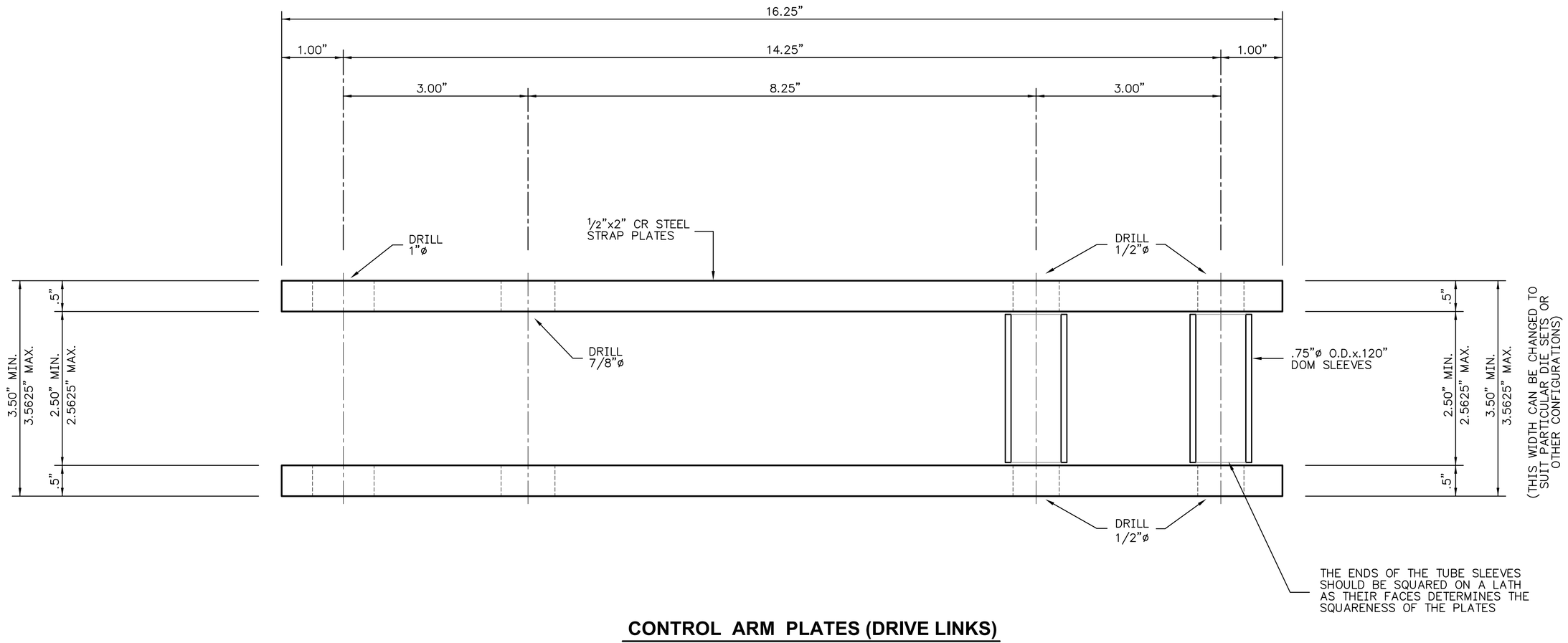
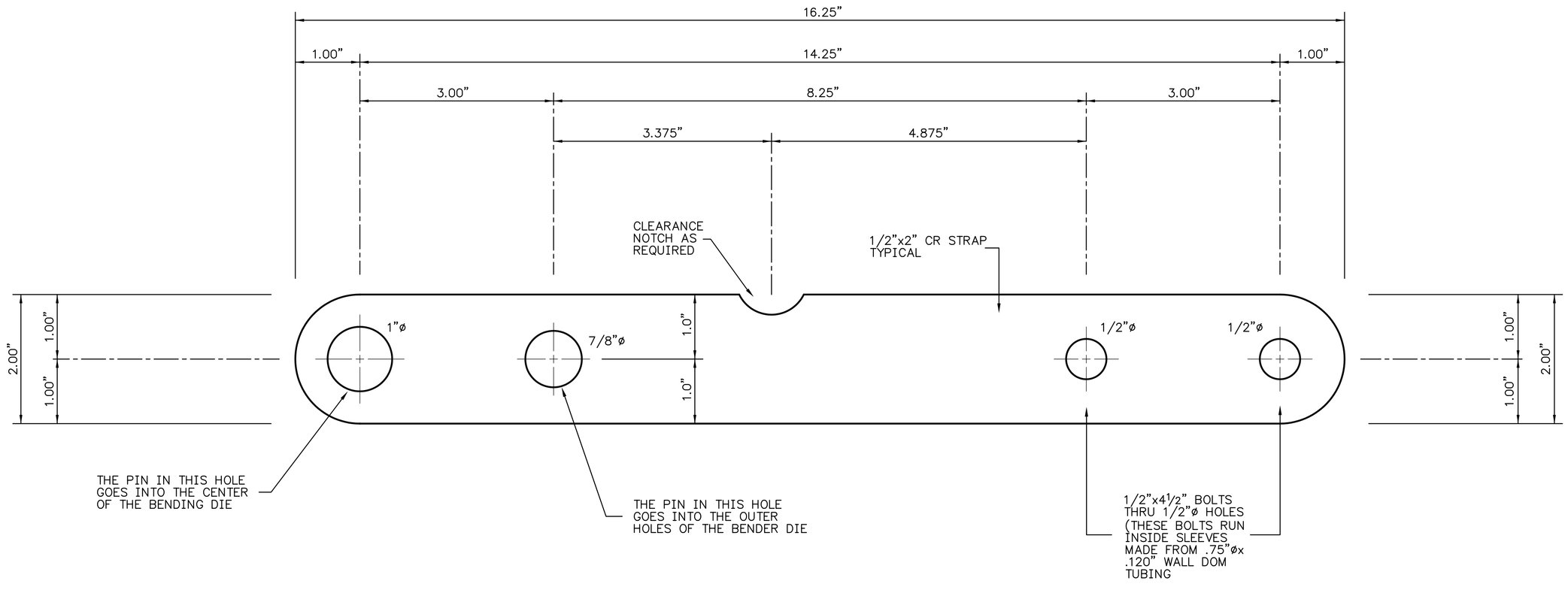
GENERAL NOTES

1. THE WIDTH OF THE DRIVE LINK ARM ASSEMBLY IS SET BY THE THICKNESS OF THE MAXIMUM FORMER DIE YOU PLAN TO USE. IN GENERAL FOR TUBING UP TO 1.75" IN DIAMETER THIS MAXIMUM WIDTH WILL BE 2.5" SO THE BENDER IS SET UP TO ACCOMODATE THIS LARGE DIE SIZE.
2. THE BENDER WILL OPERATE BETTER WHEN USING DIES HAVING LESS THICKNESS IF THE DIFFERENCE IS MADE UP BY PLACING SHIM WASHERS BETWEEN THE DIE AND DRIVE LINKS.



CONTROL ARM PLATES (DRIVE LINKS)
SIDE VIEW



CONTROL ARM PLATES (DRIVE LINKS)
TOP VIEW

2"x1/2" C.R. STEEL
2 OF EACH REQUIRED

0 1

GARY W. WEISHAUPT

PERFORMANCE ENGINEERING
CHASSIS FABRICATION
FLOWBENCH TESTING
MACHINE WORK
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Revision	Date
* INITIAL LAYOUT	12-7-04
* GENERAL REVISION	7-20-06
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Project Title
CHOPPER BUILDERS HANDBOOK

BUDGET TUBING BENDER

Drawn By	GWW
Date	7-20-06
Checked By	HC
Date	7-24-06
Scale	1" = 1"
File No.	–
Project No.	–

Sheet Description
CONTROL ARM DIMENSIONS

Sheet No.
CBTB 2.1